

ABSTRACT

Both sleeves and front and back bodies are joined using gores such that the gores between the front body and both front sleeves become larger than the gores between the back body and both back sleeves. The knitted fabric is rotated such that, for example, the border between the front side and the backside of the left sleeve is positioned between front and back needle beds. In this state, the left sleeve is joined to the front body. The knitted fabric is rotated again such that the border between the front side and the backside of the right sleeve is positioned between the front and back needle beds for joining the right sleeve to the front body.